- Starter motor case bolts and O-rings

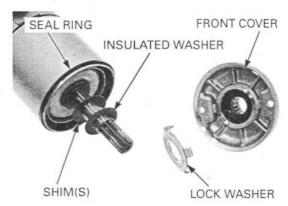


Record the location - Front cover and number of - Seal ring

shims. - Lock washer

- Insulated washer

- Shim (s)



Record the location - Rear cover assembly

and number of - Seal ring

shims. - Shim (s)

- Armature

SEAL RING REAR COVER ASSEMBLY ARMATURE SHIM(S)

INSPECTION

Check the bushing in the rear cover for wear or damage.

