

Raise engine with a jack

Remove engine hanger bolt, hanger plate and remove engine from frame

ENGINE INSTALLATION

- * Take care not to damage harness and cables
- * Take care not to damage each part on frame bolts and threads.
- * Do not forget to install collars
- * Place harness and cable in the correct positions.

While raising engine with a jack set it in the frame

Install upper hanger bolts and plate bolts

Torques:

Hanger bolt (10mm)	4.5-5.5 kg-m
Plate bolt (8mm)	2.4-3.0 kg-m

Install lower hanger bolts and plate bolts

Torques:

Hanger bolt (10mm)	4.5-5.5 kg-m
Plate bolt (8mm)	2.4-3.0 kg-m

Check that collars have been installed and tighten front hanger bolt

Torque: 4.5-5.5 kg-m

