

GENERAL INFORMATION

ALTERNATOR/STARTER CLUTCH

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Flywheel nut	1	12	74 (7.5, 55)	Apply engine oil to the threads and seating surface.
Starter clutch bolt	6	6	16 (1.6, 12)	Apply locking agent to the threads. Coating width: 6.5 ± 1.0 mm (0.26 ± 0.04 in) from tip
Stator mounting bolt	3	6	12 (1.2, 9)	Apply locking agent to the threads. Coating width: 6.5 ± 1.0 mm (0.26 ± 0.04 in) from tip
Ignition pulse generator mounting bolt	2	6	12 (1.2, 9)	
Alternator stator wire guide bolt	1	6	12 (1.2, 9)	

CRANKSHAFT/TRANSMISSION/KICKSTARTER

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Mainshaft bearing setting plate bolt (Right crankcase side)	2	6	12 (1.2, 9)	Apply locking agent to the threads. Coating width: 6.5 ± 1.0 mm (0.26 ± 0.04 in) from tip
Push plug plate bolt	1	6	10 (1.0, 7)	Apply locking agent to the threads. Coating width: 6.5 ± 1.0 mm (0.26 ± 0.04 in) from tip

ENGINE REMOVAL/INSTALLATION

ITEM	Q'TY	THREAD DIA. (mm)	TORQUE N·m (kgf·m, lbf·ft)	REMARKS
Upper engine hanger plate nut	2	8	35 (3.6, 26)	
Upper engine hanger nut	1	8	35 (3.6, 26)	
Front engine hanger plate nut	2	8	35 (3.6, 26)	
Front engine hanger nut	1	8	35 (3.6, 26)	
Front lower engine hanger nut	1	8	35 (3.6, 26)	
Rear upper engine hanger nut	1	10	60 (6.1, 44)	
Rear lower engine hanger nut	1	10	60 (6.1, 44)	
Drive sprocket fixing plate bolt	2	6	12 (1.2, 9)	