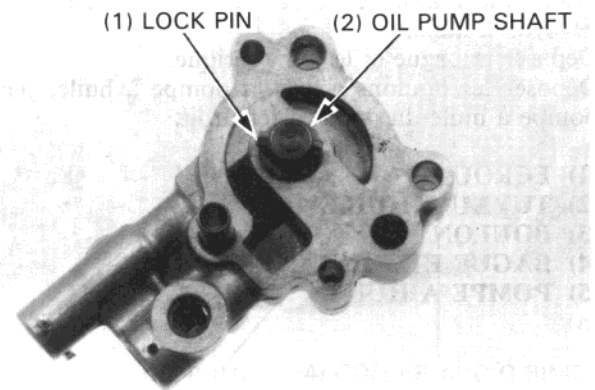
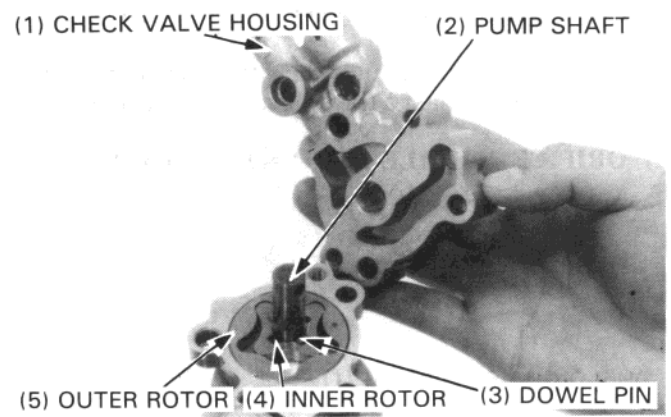


LUBRICATION

Remove the lock pin from the oil pump shaft.



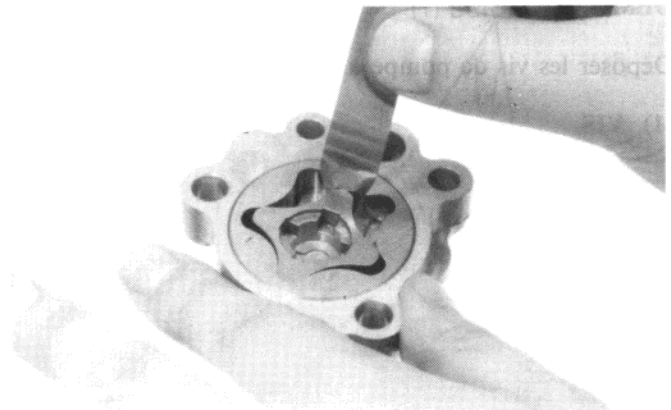
Separate the check valve housing from oil pump body A. Remove the dowel pins, pump shaft, and inner and outer rotors from the pump A body.



INSPECTION

Measure the tip clearance between the inner and outer B rotors.

SERVICE LIMIT: 0.20 mm (0.008 in)



Measure the clearance between the outer rotor B and the pump B body.

SERVICE LIMIT: 0.25 mm (0.010 in)

