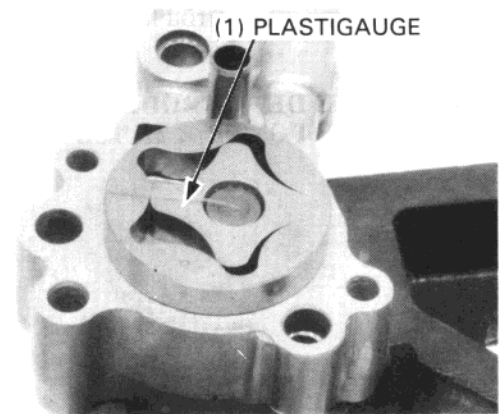


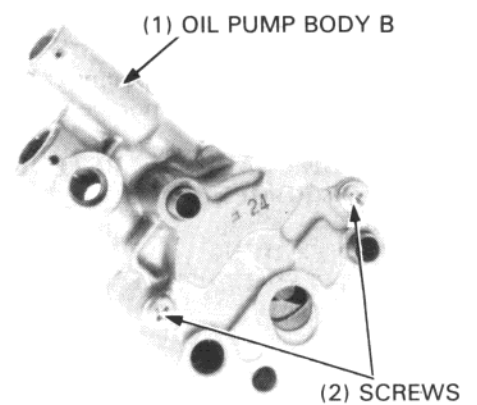
## LUBRICATION

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Wipe oil from the rotors and put a piece of plastigauge across them as shown.

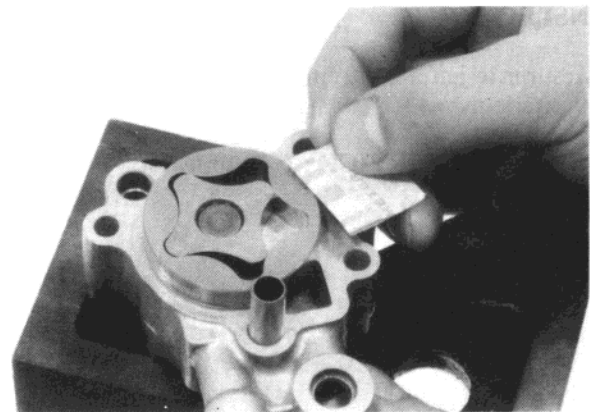


Install the oil pump body B and tighten the oil pump screws.



Remove the oil pump body B and measure the width of the plastigauge. The widest thickness determines the pump end clearance.

**SERVICE LIMIT: 0.12 mm (0.005 in)**



Measure the tip clearance between the inner and outer A rotors.

**SERVICE LIMIT: 0.20 mm (0.008 in)**

