

## ENGINE REMOVAL/INSTALLATION

### ENGINE INSTALLATION

Install the engine in the reverse order of removal, noting the following:

Replace any damaged or leaking exhaust pipe gaskets.

Tighten all bolts to proper torque specifications.

Route all wire harnesses and cables properly (pages 1-9 to 11).

Perform the following inspections and adjustments.

Engine oil	(page 2-2)
Throttle grip free play	(page 3-5)
Decompressor cable adjustment	(page 3-8)
Drive chain	(page 3-10)
Rear brake pedal free play	(page 3-13)
Clutch lever free play	(page 3-14)
Check all electrical equipment.	

#### TORQUE:

**8 mm BOLTS: 27 N·m (2.7 kg-m, 20 ft-lb)**

**10 mm BOLTS: 40 N·m (4.0 kg-m, 29 ft-lb)**

