

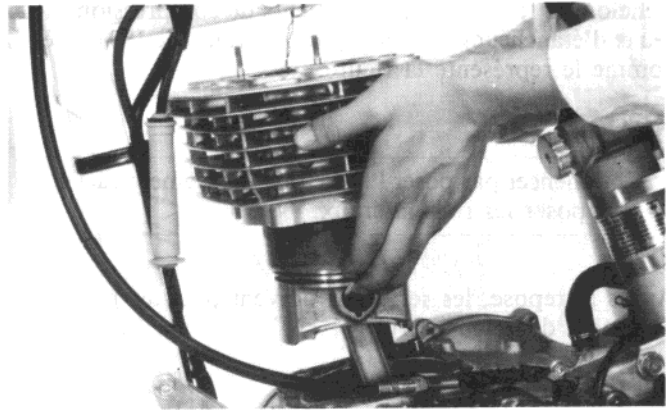
CYLINDER/PISTON

Coat the cylinder bore, piston and piston rings with fresh engine oil.

Carefully lower the cylinder over the piston by compressing the piston rings, one at a time.

CAUTION

- *Do not force the cylinder over a ring; you may damage the piston and piston ring.*
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Apply engine oil to the cylinder bolts and tighten them in crisscross pattern in two or more steps.

TORQUE: 50 N·m (5.0 kg-m, 36 ft-lb)

Install the cam chain guide.

NOTE

- Push the guide in until it bottoms in the crankcase guide hole.
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Install the cylinder head (page 6-17).

