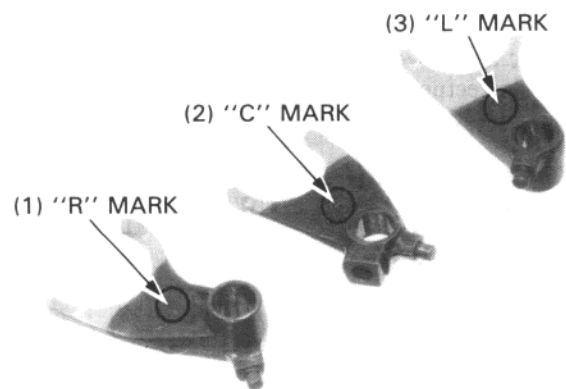
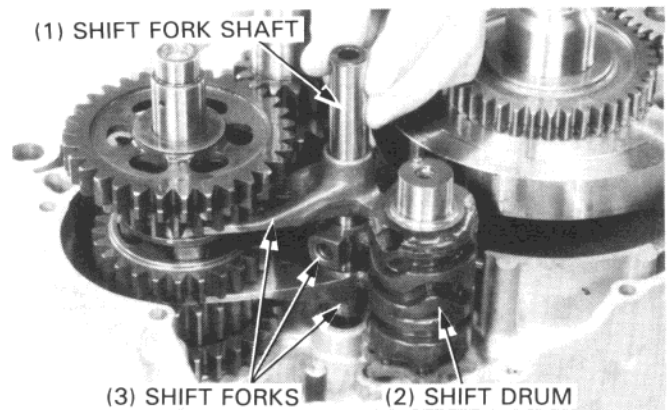


## TRANSMISSION

Install the shift forks between the gears with the marks facing to right.

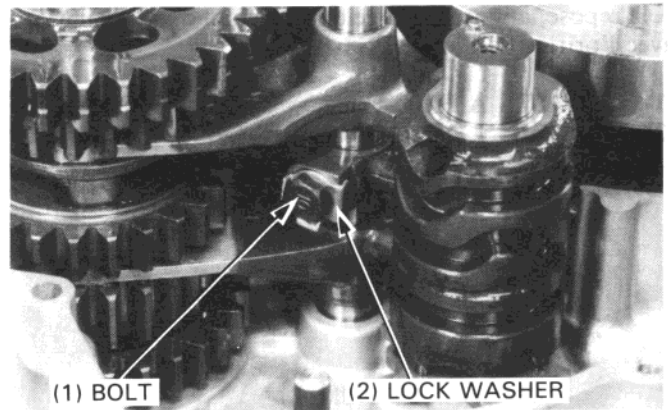


Install the shift drum.  
Install the shift fork shaft into the shift forks and align the center shift fork set bolt holes.



Install a new lock washer and shift fork set bolt.  
Tighten the set bolt and bend up the lock washer tabs against the bolt head.

**TORQUE: 15 N·m (1.5 kg·m, 11 ft·lb)**



Assemble the shift spindle as shown.

