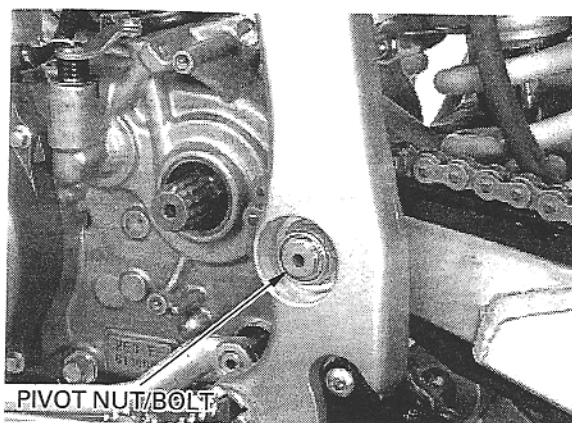


Remove the swingarm pivot nut/bolt.

CAUTION:

During engine removal, hold the engine securely and be careful not to damage the frame, engine and radiator fins.

Remove the engine from the right side of the frame.



ENGINE INSTALLATION

CAUTION:

Carefully align the mounting points to prevent damage to engine, frame, radiators, wires and cables.

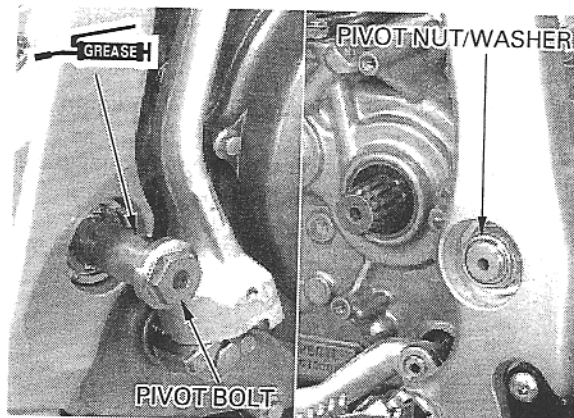
NOTE:

- Install the swingarm pivot bolt first, then install the engine mounting bolts.
- All the engine mounting bolts and nuts loosely install, then tighten the bolts and nuts to the specified torque.

Install the engine in the frame from the right side. Carefully align the bolt holes in the frame and engine.

Apply a thin coat of grease on the swingarm pivot bolt sliding surface. Install the swingarm pivot bolt from the right side. Install the washer and swingarm pivot nut.

Temporarily install the all engine hanger bolts/nuts and engine mounting bolts/nuts.



Tighten the rear hanger plate 8 mm bolts to the specified torque.

TORQUE: 26 N·m (2.7 kgf·m , 20 lbf·ft)

Tighten the rear hanger plate 10 mm nut to the specified torque.

TORQUE: 54 N·m (5.5 kgf·m , 40 lbf·ft)

