

ENGINE REMOVAL/INSTALLATION

Install the brake pedal (page 16-19).

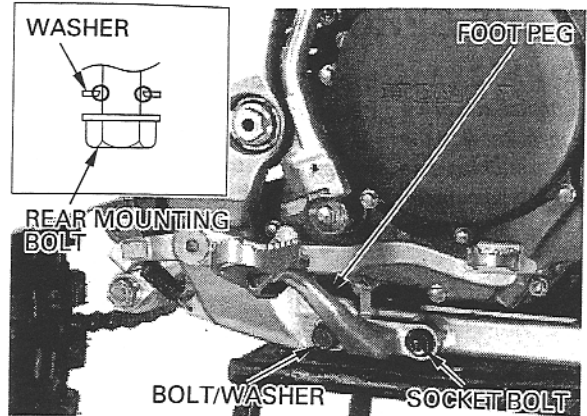
Install the right footpeg and front mounting bolt (socket bolt).

Install the rear mounting bolt (flange bolt) and washer with the washer's chamfered edge facing out.

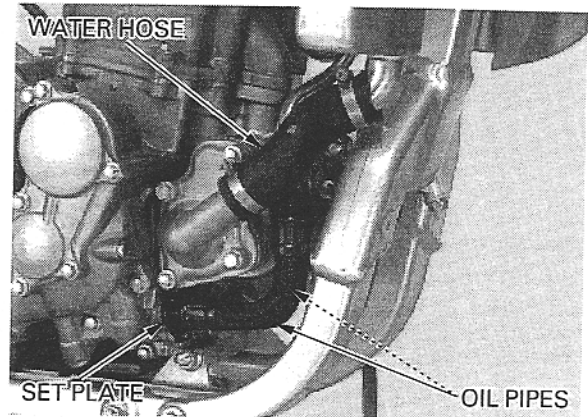
Tighten the bolts to the specified torque.

TORQUE: 54 N·m (5.5 kgf·m , 40 lbf·ft)

Check that the washer is concentric with the rear mounting bolt.



Connect the oil pipes to the crankcase.
Install the oil pipe set plate and tighten the bolts.
Connect the water hose to the water pump cover.



Connect the following:

- Alternator and ignition pulse generator connectors
- Crankcase breather tube
- Clutch cable
- Decompressor cable
- Thermostat housing-to-cylinder head water pipe
- Spark plug cap

Install the following:

- Drive sprocket (page 7-8)
- Coolant reserve tank (page 6-12)
- Carburetor (page 5-14)
- Exhaust pipe (page 2-10)
- Skid plate (page 2-11)
- Fuel tank (page 2-5)
- Seat (page 2-2)

Fill and bleed the cooling system (page 6-5)

Fill the engine with recommended engine oil (page 3-11)

