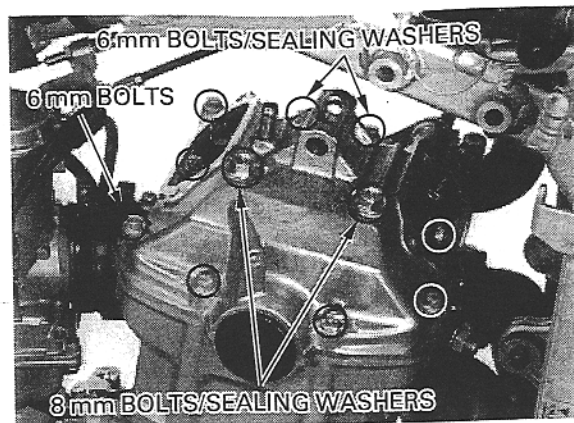


CYLINDER HEAD/VALVES

Loosen all valve adjusting screws.
Install the cylinder head cover.
Install the 8 mm bolts with the new sealing washers.
Install the 6 mm bolts.

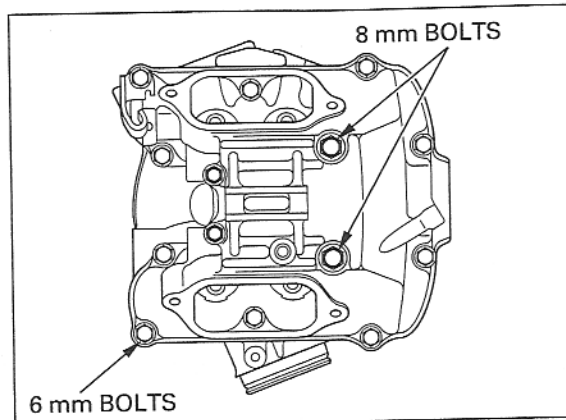


Tighten the 6 mm bolts in a crisscross pattern in two or more steps.

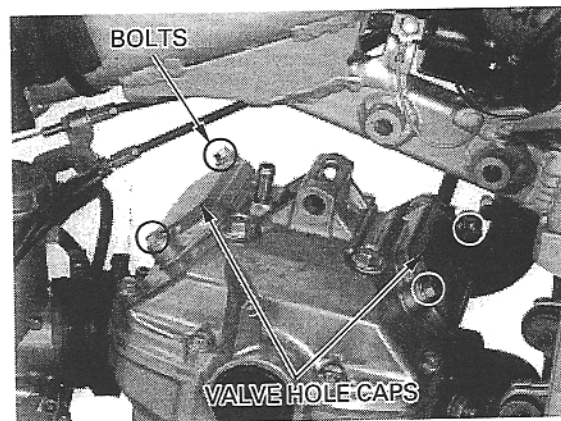
Tighten the 8 mm bolts, then tighten the 6 mm bolts to the specified torque.

TORQUE: 8 mm bolt: 23 N·m (2.3 kgf·m , 17 lbf·ft)
6 mm bolt: 12 N·m (1.2 kgf·m , 9 lbf·ft)

Adjust the valve clearance (page 3-8).



Install the valve hole caps and tighten the bolts.



Install the upper engine hanger plates.
Install the 10 mm bolt/nut/washer and 8 mm bolts/cap nuts/washers, then tighten the nuts to the specified torque.

TORQUE: 8 mm bolt: 26 N·m (2.7 kgf·m , 20 lbf·ft)
10 mm bolt: 54 N·m (5.5 kgf·m , 40 lbf·ft)

