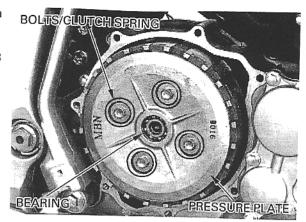
Install the clutch pressure plate and bearing as a set.

Install the clutch springs and spring bolts.

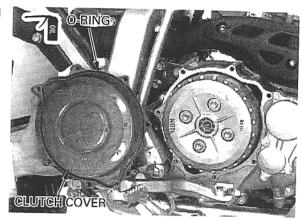
Tighten the bolts in a crisscross pattern in 2 or 3 steps.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)



Check that the clutch cover O-ring is in good condition.

Apply oil to the O-ring and install the clutch cover.

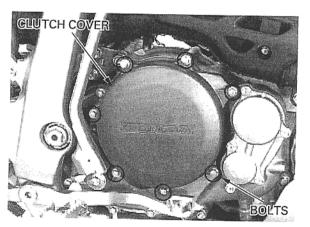


Install and tighten the clutch cover bolts to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m, 9 lbf·ft)

After clutch system service, perform the clutch adjustment (page 3-21).

Check the oil level and fill the engine with the recommended engine oil as necessary (page 3-10).



RIGHT CRANKCASE COVER REMOVAL REMOVAL

Drain the engine oil (page 3-10). Remove the skid plate (page 2-11).

Remove the bolts and right footpeg. Remove the brake pedal pivot bolt and return spring.

