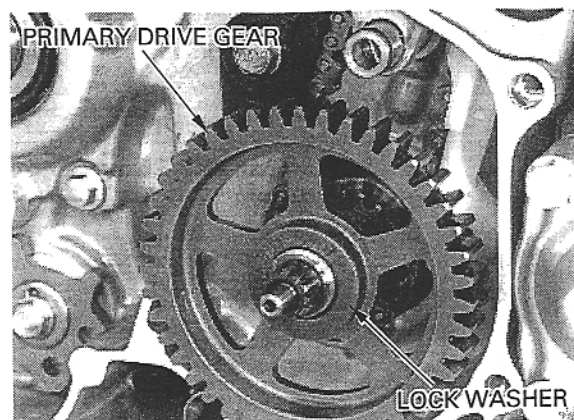


CLUTCH/KICKSTARTER/GEARSHIFT LINKAGE

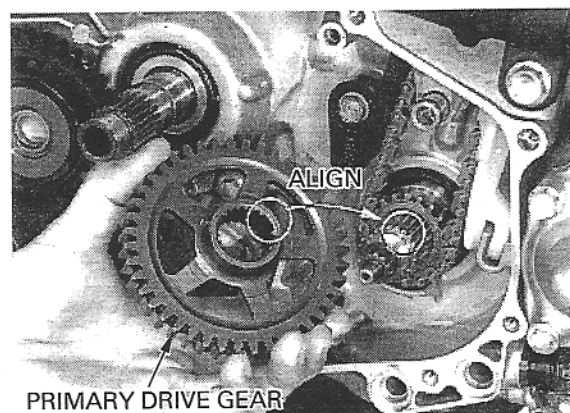
Remove the lock washer and primary drive gear.



INSTALLATION

Install the drive gear aligning the wide cut-out with the crankshaft spline.

Install the primary drive gear.



Install the lock washer with the "OUT SIDE" mark facing out.



Temporary install the clutch outer guide and clutch outer.

Place the gear holder between the drive gear and driven gear.

TOOL:

Gear holder

07724-0010200

Apply engine oil to the primary drive gear lock nut threads and seating surface.
Install and tighten the lock nut to the specified torque.

TORQUE: 118 N·m (12.0 kgf·m, 87 lbf·ft)

Remove the gear holder, clutch outer and outer guide.

Install the clutch (page 10-8).

Install the right crankcase cover (page 10-20).

