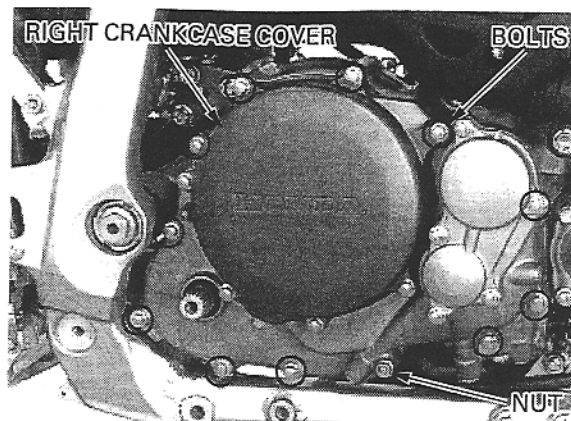


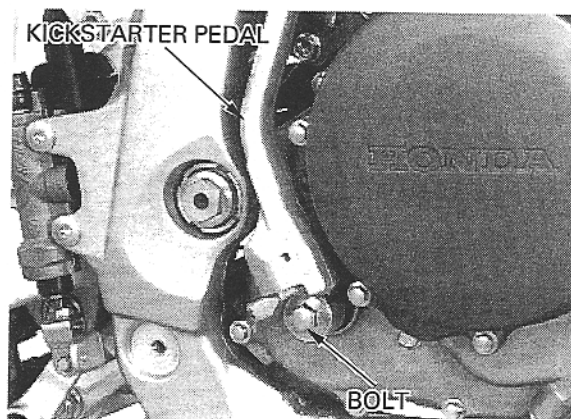
Tighten the bolts in a crisscross pattern in two or more steps. Install and tighten the right crankcase cover bolt and nut to the specified torque.

TORQUE: 12 N·m (1.2 kgf·m , 9 lbf·ft)



Install the kickstarter pedal and tighten the bolt to the specified torque.

TORQUE: 37 N·m (3.8 kgf·m , 27 lbf·ft)



Install the brake pedal (page 16-19).

Install the right footpeg and front mounting bolt (socket bolt).

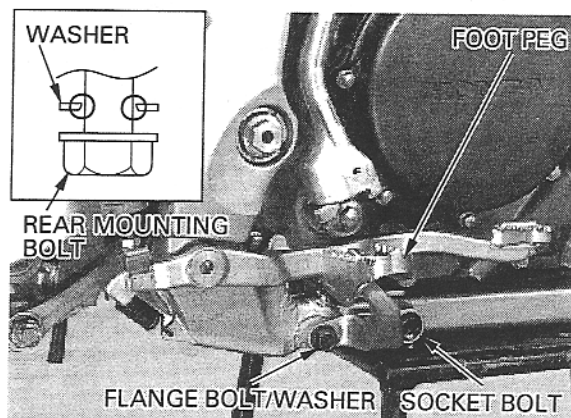
Install the rear mounting bolt and washer with the washer's chamfered edge facing out. Tighten the bolts to the specified torque.

TORQUE: 54 N·m (5.5 kgf·m , 40 lbf·ft)

Install the skid plate (page 2-11).

Fill the engine with the recommended engine oil (page 3-11).

After installation, adjust the clutch lever free play (page 3-21).



Check that the washer is concentric with the rear mounting bolt.